



# Installation Instructions FOR WOVEN VINYL TILES

## Installation conditions

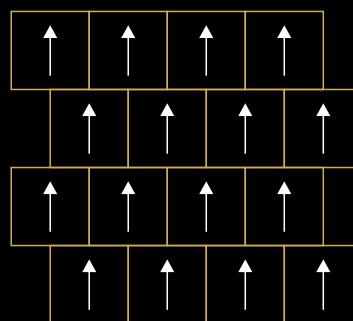
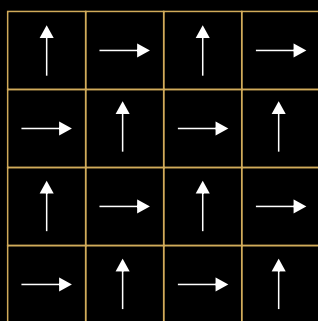
- 01.** The bottom layer of woven flooring should be clean and dry without any cracks, any damaging adhesions should be removed.
- 02.** Make sure the floor is level, if artesian cement is used for leveling, the strength and evenness of the cement should be guaranteed.
- 03.** Any paint, oil stain, dust, dirt and other substances on the floor must be cleaned up, plastic floor paint can be used for pretreatment of the floor.
- 04.** The plastic floor paint must be completely dry prior to installation.
- 05.** Installation over the original plastic flooring is not suggested, the original plastic flooring should be removed.
- 06.** To install woven flooring on a floor at a humidity of less than 85%, the floor should undergo a waterproofing process to avoid excessive moisture in contact with the woven flooring which may cause slippage of the woven flooring due to dampness, further resulting in dangers.
- 07.** To install woven flooring on a floor with pipeline passage, make sure the pipeline temperature will not continuously exceed 30°, or else, the woven flooring at this position is prone to discoloration (this also applies to buildings with underground heat supply pipelines).
- 08.** Please install with woven flooring of a same production lot number because products in different lots may be different to some degree.



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## Preparation

- 01.** Before installation, the woven flooring, adhesive and floor must be adjusted to room temperature ( $>18^{\circ}\text{C}$ ), and the relative air humidity should be in the range of 30%-60%, if the air humidity is too high, the drying time will be over prolonged, resulting in blistering risk.
- 02.** Draw the installation position and installation direction on the floor according to the installation design, as show in the figure:



## Installation

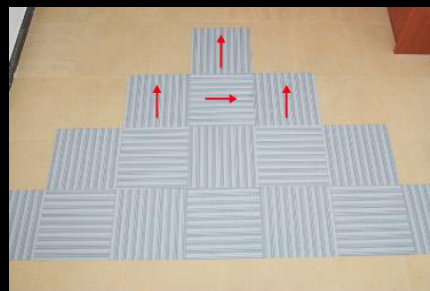
- 01.** Usually, installation of woven flooring starts from the center: the installation in corridors and small rooms can start from one side (guided by a center line) since such installation is relatively simple.
- 02.** Method for determination of the center line: draw a straight line through the center points of two walls; then, draw another line; the cross point between these two lines is taken as the center to draw the line of installation position of woven flooring.





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- 03.** Lay the woven flooring outwards from the center point to form a pyramid, until the wall is reached, then install the second side following the above steps. Please comply with the installation guidelines to ensure tight bonding of the woven flooring. Incompliance with the guideline will affect the whole installation process.



- 04.** Plastic floor adhesive is coated each time on the area where woven flooring is to be installed, which should have uniform thickness; the coating area is slightly larger than the woven flooring laying area. Please use the plastic floor adhesive as specified by the User Manual.



- 05.** After installation, use a roller to crosswise roll over each piece of woven flooring, so as to ensure elimination of the air under the woven flooring and tight bonding between the woven flooring and the floor.



## Precautions

- 01.** Use of corner beads is recommended, which will improve the installation effect.
- 02.** After installation is finished, wait until the adhesive becomes completely dry (normally 24 hours is required) before use.
- 03.** PTFE, PE, stainless steel or similar material should be padded under furniture legs.
- 04.** PA material (hard plastic molding) must be used for chair legs.
- 05.** Any small handcart with rubber wheels should not be used because it will cause discoloration of the woven flooring, and such discoloration cannot be got rid of.