



# Installation Instructions FOR WOVEN VINYL ROLL

## Installation conditions

- 01.** The bottom layer of woven flooring should be clean and dry without any cracks, any damaging adhesions should be removed.
- 02.** Make sure the floor is level, if artesian cement is used for leveling, the strength and evenness of the cement should be guaranteed.
- 03.** Any paint, oil stain, dust, dirt and other substances on the floor must be cleaned up, plastic floor paint can be used for pretreatment of the floor.
- 04.** The plastic floor paint must be completely dry prior to installation.
- 05.** Installation over the original plastic flooring is not suggested, the original plastic flooring should be removed.
- 06.** To install woven flooring on a floor at a humidity of less than 85%, the floor should undergo a waterproofing process to avoid excessive moisture in contact with the woven flooring which may cause slippage of the woven flooring due to dampness, further resulting in dangers.
- 07.** To install woven flooring on a floor with pipeline passage, make sure the pipeline temperature will not continuously exceed 30°, or else, the woven flooring at this position is prone to discoloration (this also applies to buildings with underground heat supply pipelines).
- 08.** Please install with woven flooring of a same production lot number because products in different lots may be different to some degree.



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## Preparation

- 01.** Before installation, the woven flooring, adhesive and floor must be adjusted to room temperature ( $>18^{\circ}\text{C}$ ), and the relative air humidity should be in the range of 30%-60%, if the air humidity is too high, the drying time will be over prolonged, resulting in blistering risk.
- 02.** In the area where woven flooring is to be installed, draw the line of installation position of woven flooring and number each block, then, assign the same number to each piece of the woven flooring to be installed in this area, and install according to the numbers.

## Installation

- 01.** Place well the woven flooring roll at the position to start installation, then, apply adhesive on the floor along the direction in which the woven flooring is open; after application of adhesive, roll forward the woven flooring.
- 02.** After installation, use a compression roller weighing at least 75kg to roll over the woven flooring, so as to ensure elimination of the air under the woven flooring and tight bonding between the woven flooring and the floor.



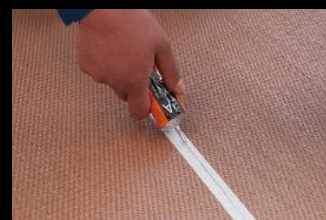


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- 03.** For installation of the next roll of woven flooring, a 4cm overlap with the previous woven flooring is required in adjacent direction; then, cut off 2cm of the overlapped part in the middle so that the joint space is tighter; a mark should be made at the joint.



- 04.** If chemical splicing is adopted, masking tape should be first used at during splicing; apply pressure to tape with a hand or roller in order to firmly fix the tape. Then, use a rotating cutter or wallpaper cutter to cut open the tape at the joint; use special splicing glue, and insert the needle head into the woven flooring joint; move the glue tube along the joint; 10 minutes later, carefully tear off the tape along the reverse direction.



## Precautions

- 01.** Use of corner beads is recommended, which will improve the installation effect.
- 02.** For strip-type woven flooring, the stripes should be aligned with each other, and the patterns should be arranged consistently.
- 03.** After installation is finished, wait until the adhesive becomes completely dry (normally 24 hours is required) before use.
- 04.** PTFE, PE, stainless steel or similiary material should be padded under furniture legs.
- 05.** PA material (hard plastic molding) must be used for chair legs.
- 06.** Any small handcart with rubber wheels should not be used because it will cause discoloration of the woven flooring, and such discoloration cannot be got rid of.